

## NON-ADJUSTABLE JAW SELF-CENTERING POWER CHUCKS

### Type A American Standard Spindles

(Specifications on page 3)

All power chucks are carefully designed and are built to provide accurate repetitive workholding. Bodies are of steel with all moving surfaces precision ground and all wearing surfaces flame-hardened and ground. Internal parts are protected by dust plates carefully fitted to the chuck face, thereby preventing the entry of chips and dirt. Reliability combined with heavy duty type performance enables these chucks to be used for most types of workholding over a long, rugged, trouble-free service life. Note: Chucks listed below do not include top jaws. All chucks in sizes 12" and larger are furnished with T-slots. To order chucks with Draw Tubes, change the reference number as shown above each listing. (Example: to order chuck number 20-620-12-A06 with a draw tube, change the reference number to 20-623-12-A06.) Most of the chucks listed in this catalog are for direct mounting on Type A American Standard Spindles. Other chuck sizes and spindle seats are available on request.

Recommended for general manufacturing service where adjustability of individual jaws is not required. Particularly suited for repetitive operations, especially heavy workpieces. Provides a simple and economical method of workholding, eliminating costly special devices. Balanced to eliminate vibration and chatter at high RPM.

**All chucks are priced on application.**

### SERIES 20-620 - 3-Jaw Chucks

American Standard Tongue & Groove Master Jaws  
(For Draw Tube type, change number to 20-623)†

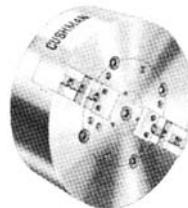


Series:  
• 20-620  
• 20-623

SIZE	PART NUMBER	SIZE	PART NUMBER	SIZE	PART NUMBER	SIZE	PART NUMBER
6	20-620-06-A05Z	10	20-620-10-A06Z	15	20-620-15-A08Z	21	20-620-21-A11Z
6	20-620-06-A06Z	10	20-620-10-A08Z	15	20-620-15-A11Z	21	20-620-21-A15Z
8	20-620-08-A06Z	12	20-620-12-A06Z	18	20-620-18-A11Z	24	20-620-24-A15Z
8	20-620-08-A08Z	12	20-620-12-A08Z	18	20-620-18-A15Z		

### SERIES 20-621 - 2-Jaw Chucks

American Standard Tongue & Groove Master Jaws  
(For Draw Tube type, change number to 20-624)†



Series:  
• 20-621  
• 20-624

SIZE	PART NUMBER	SIZE	PART NUMBER	SIZE	PART NUMBER	SIZE	PART NUMBER
6	20-621-06-A05Z	10	20-621-10-A06Z	15	20-621-15-A08Z	21	20-621-21-A11Z
6	20-621-06-A06Z	10	20-621-10-A08Z	15	20-621-15-A11Z	21	20-621-21-A15Z
8	20-621-08-A06Z	12	20-621-12-A06Z	18	20-621-18-A11Z	24	20-621-24-A15Z
8	20-621-08-A08Z	12	20-621-12-A08Z	18	20-621-18-A15Z		

### SERIES 20-622 - 2 & 3-Jaw Chucks

American Standard Tongue & Groove Master Jaws  
(For Draw Tube type, change number to 20-625)†



Series:  
• 20-622  
• 20-625

SIZE	PART NUMBER	SIZE	PART NUMBER	SIZE	PART NUMBER	SIZE	PART NUMBER
8	20-622-08-A06Z	10	20-622-10-A08Z	15	20-622-15-A11Z	21	20-622-21-A11Z
8	20-622-08-A08Z	12	20-622-12-A08Z	18	20-622-18-A11Z	21	20-622-21-A15Z
10	20-622-10-A06Z	15	20-622-15-A08Z**	18	20-622-18-A15Z	24	20-622-24-A15Z

\*\*Adapter for mounting included.

†See statement at top of page.