

Keyless Heavy Duty Precision Drill Chuck

For Stationary and Portable Drilling Machines



- All KP model drill chucks are 100% inspected to ensure not to exceed a maximum total integrated run-out of 0.0016".
- The self-tightening feature automatically increases clamping force proportional to increased torque to prevent tool shank slippage. This is standard for right-hand rotation applications, left hand rotation is available upon request.
- The KP series of drill chucks is well suited for use on drill presses with high accuracy: jig bore machines, horizontal and vertical milling machines, and production drilling machines.
- All components of the KP drill chuck series that are exposed to wear have been hardened to maintain accuracy and extend the tool and chuck life.
- Tool holding capacity up to 5/8" (0.625) diameter
- Ranges of 0-3mm and 0-6.7mm made from stainless steel are designed and available upon request.
- Standard mounts available in Jacobs taper.



| Model No. | Capacity Min | | Capacity Max | | Mount | Closed Length | | Open Length | | Sleeve Diameter | |
|-----------|--------------|----|--------------|------|----------------|---------------|-----|-------------|----|-----------------|----|
| | In | mm | In | mm | | In | mm | In | mm | In | mm |
| KP65-J1 | .012 | 3 | 1/4 | 6.50 | 1 JT | 2.76 | 70 | 2.44 | 62 | 1.30 | 33 |
| KP100-J2 | .2 | 5 | 3.94 | 10 | 2 JT | 3.50 | 89 | 3.19 | 81 | 1.69 | 43 |
| KP100-J33 | .2 | 5 | 3.94 | 10 | 33 JT | 3.50 | 89 | 3.19 | 81 | 1.69 | 43 |
| KP130-J2 | 1/32 | 1 | 1/2 | 13 | 2 JT | 4.06 | 103 | 3.58 | 91 | 1.93 | 49 |
| KP130-J33 | 1/32 | 1 | 1/2 | 13 | 33 JT | 4.06 | 103 | 3.58 | 91 | 1.93 | 49 |
| KP130-J6 | 1/32 | 1 | 1/2 | 13 | 6 JT | 4.06 | 103 | 3.58 | 91 | 1.93 | 49 |
| KP130-R8 | 1/32 | 1 | 1/2 | 13 | R8 Integrated* | 3.54 | 90 | 3.23 | 82 | 1.89 | 48 |
| KP160-J6 | .118 | 3 | .63 | 16 | 6 JT | 4.21 | 107 | 3.74 | 95 | 2.17 | 55 |